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ASSEMBLY INSTRUCTIONS FOR RUBBER SEAL 110S SAILBOAT DRIVE.

1. Remove the oil dipstick (1) and the drain plug (2) and drain the oil from the drive. Unscrew the six screws (3) which hold the upper and lower gear housing together and split the drive. Take care of the spline sleeve (4).
2. Remove the O-ring (5) and rubber seal and carefully clean the dividing surface of the gear housing. Then place a new O-ring (5) on the lower gear housing and fit the new rubberseal (6). NOTE! The rubber seal is marked "UP". This side should be fitted facing the upper gear housing so that this marking can be read easily.
3. Fit the upper gear housing and tighten the six screws (3). Tightening torque 40 Nm (4 kpm).
4. Top up with oil. Refer to the instruction book for oil quantity and quality. Then fit the oil dipstick.
5. When fitting the rubber seal in the boat it is important to ensure that the outer bead (7) is well supported against the engine bed and the clamping grooves fit well over the bead. Then tighten the clamp ring by means of the six screws. Tightening torque 20 Nm (2 kpm). NOTE! Sealing compound of any kind is NOT to be used between the rubber ring and engine bed.

